

5/42.

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24394
<b>Description: Handle</b>	<b>Part Number:</b>	D2419
<b>Drawing: D2419 Rev. A</b>	<b>Qty:</b>	20

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order	PL	05.10.03	20
2	STORES	Material: Nylon web (black) 1.00" x 0.06" thick. M17598 x 55" P.O.# 000000101 Can. Tire Batch #19079 x 42"	PL	05/11/16	20
3	METAL	Cut to length using hot knife as per Dwg D2419	PL	05/11/22	20
4	QC	Inspect Level 6	PL	05/11/22	20
5	STORES	Identify and stock	PL	05-11-29	20
6	EXPEDITING	Close W/O Cost / part	PL	05/11/25	20
			PL	05/11/30	20

Rev	Date	Change	Revised By	Approved
A	00.02.14	New Issue	EC	PL

RELEASED

EZ 00.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/11/30

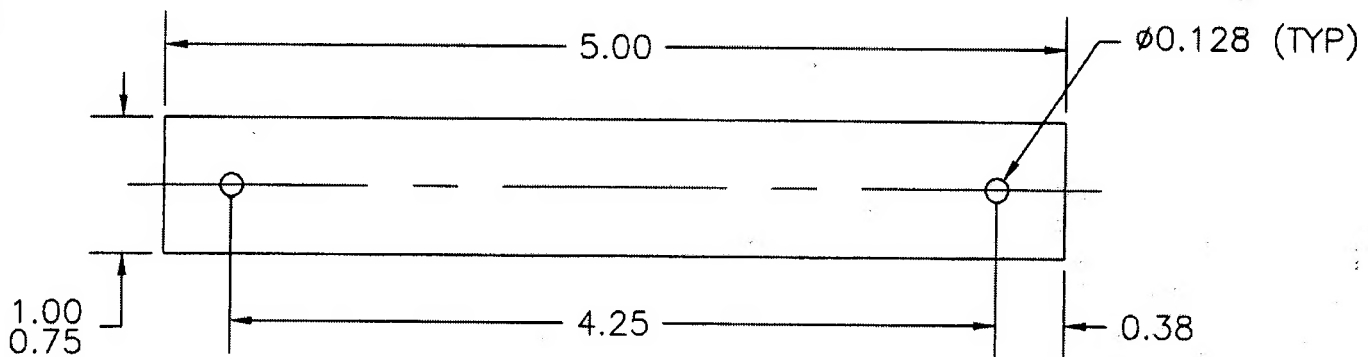
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED  
00-02-03 DS



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3 IN 1

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11 AMENDMENT  
HOLD NOTICE

WORK ORDER

NO. 24394



Dart Aerospace Ltd.  
Hawkesbury

Job Costing Report

Oct 03, 2005  
11:23 am

Work Order No : 0024394  
Project Name : D2419  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2419  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 10-03-05  
Est Finish Date : 10-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:05 pm

Work Order No : 0024394  
Project Name : D2419  
Project For : WK542  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2419  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 20  
Amount Done : 0  
Start Date : 10-03-05  
Est Finish Date : 10-20-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

MIS 0/B  
u  
11.15

Date: Monday, 14/11/2005 3:39:44 PM  
User: Alba Panzulo

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	HANDLE
<b>Job Number</b> :	24394		
<b>Estimate Number</b> :	10508		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2419
<b>This Issue</b> :	14/11/2005	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D2419 REV. A
<b>First Issue</b> :	/ /	<b>Project Number</b> :	
<b>Previous Run</b> :		<b>Drawing Revision</b> :	A
	<b>Type</b> :	<b>Material</b> :	
	SMALL / MED FAB	<b>Due Date</b> :	30/11/2005
<b>Written By</b> :		<b>Qty:</b>	20
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :	Est: A 00.02.14 New Issue EC/JB		

### Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Cut to length using hot knife as per Dwg D2419

3.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

5.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL  
Inspection Level 21

Job Completion

